

## LOTUS ELISE/EXIGE S2 FRONT AERO FILL PLATES INSTALLATION INSTRUCTIONS

The Front Aero Fill Plates fill the gap in the underbody of the Lotus Elise & Exige S2 cars around the front suspension. This gap disrupts the smooth airflow beneath the car. The plates are easy to install but do require one hole to be drilled in an unused tab on the body of the car.

**BEFORE**



**AFTER**



**Tools required:**

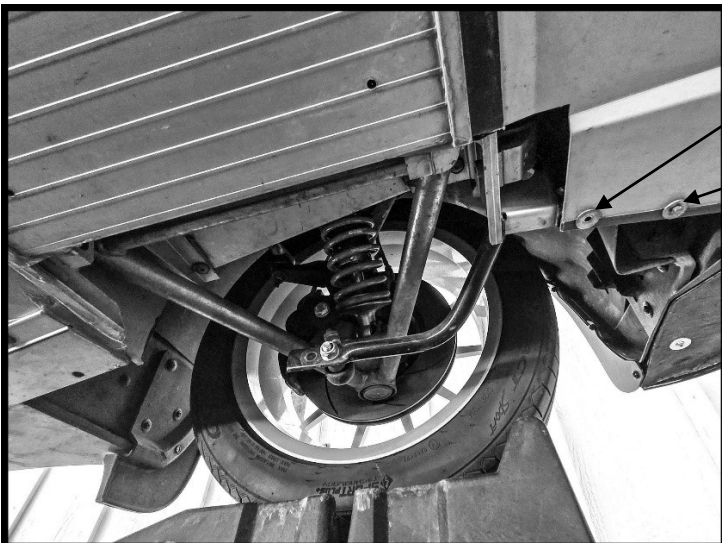
- 8mm wrench, socket or nut driver
- 1/4" drill bit & drill
- Marker

**Provided with kit:**

- (2) aluminum Front Aero Fill Plates
- (2) 1/8" aluminum spacers
- (2) 5mm bolts, washers, and speed clips

**Install as follows:**

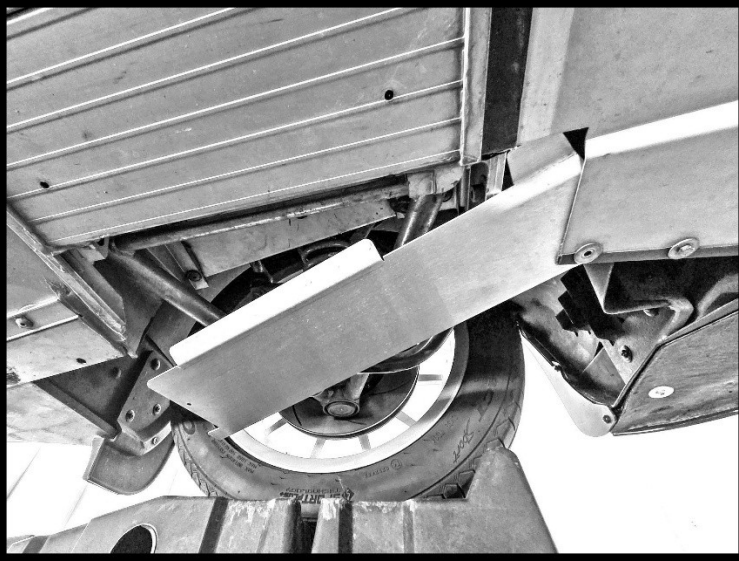
1. Raise the front of the vehicle on ramps or jackstands to access the underbody. Secure vehicle to prevent rolling. No need to remove the wheels. Remove rear most 5mm bolt (8mm wrench size) on the side of the front belly pan and loosen the one next to it (left side of vehicle shown):



REMOVE THIS BOLT

LOOSEN THIS BOLT

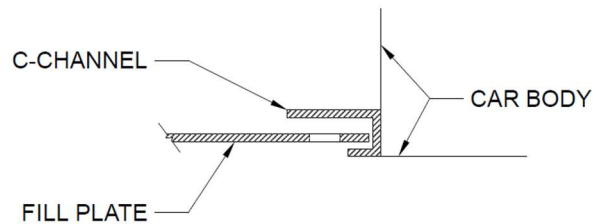
2. Bent tabs should be towards middle of the car. Slip front edge under belly pan then swing rear into place as shown:



3. Line up the predrilled hole at the front of the fill plate with the hole for the bolt removed in step 1, then replace the front bolt, **but do not tighten**. Push fill plate snug to close gaps as much as possible. The rear of the fill plate should be within the C-channel at the rear of the existing opening (see diagram):



REINSTALL THIS BOLT, LEAVE LOOSE

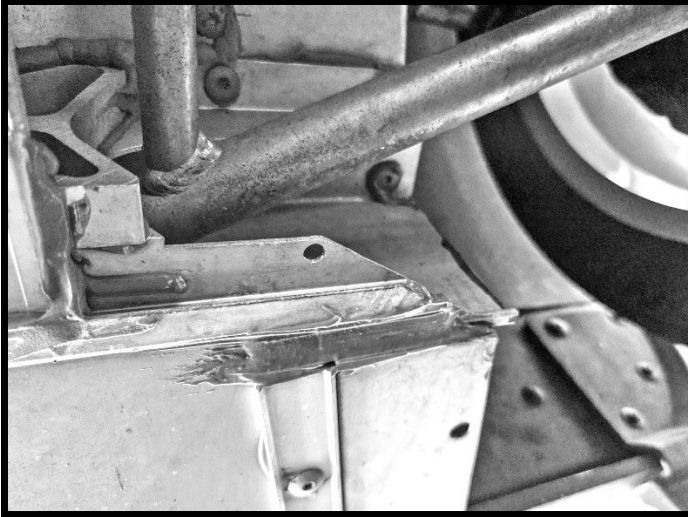


**NOTE:** Due to the handmade nature of these vehicles, it may be necessary to remove excess glue or modify the fill plate slightly for a snug fit.

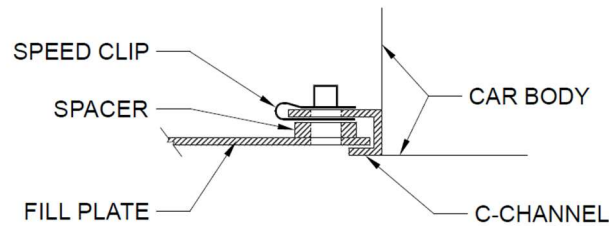
4. Once the position is where you want it mark the location of the rear mounting hole on the existing C-channel:



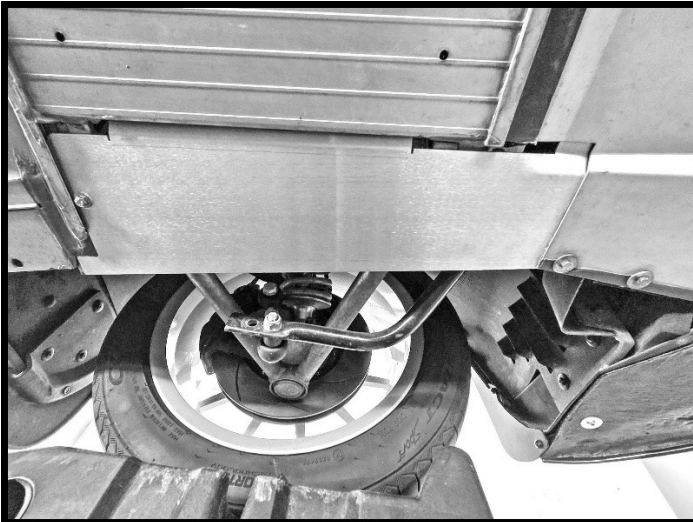
5. Next, remove the fill plate and drill a 1/4" hole through the existing flange at position marked in step 4. Install speed clip and center over hole:



6. Reinstall fill plate and front mounting bolt. Slip the provided 1/8" spacer above the rear hole of the fill plate between the speed clip (see diagram below) and install using provided bolt and washer.



Don't forget to tighten the other bolt previously loosened on the belly pan in step 1. Repeat all for other side.



Please use your best judgement with all of the above. Enjoy the ride!  
Let me know if you have any trouble. Enjoy!

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